

# ULTRAMAX<sup>®</sup> Application Profile

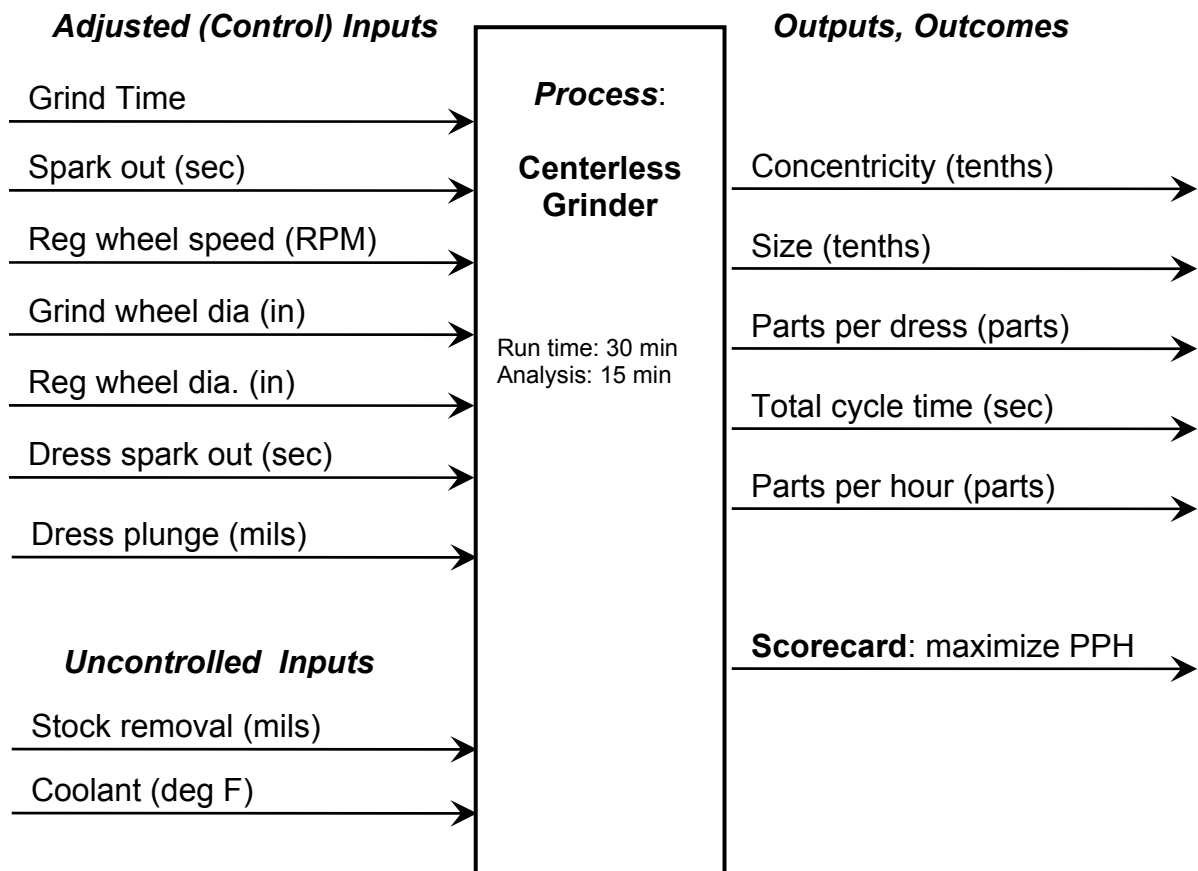
## Machining: Centerless Grinding

**Process:** Typical small part centerless grinder,.

**Objectives:** Maximize parts per hour with no capital investment.

**Results Summary:** 17% increase of parts per hour and a 33% decrease in dimensional variation was achieved. No K\$/yr gains divulged.

### DECISION INPUT/OUTPUT DIAGRAM



Optimizing the Scorecard implies satisfying constraints (not shown)